<b>2018 Upgra</b>	2018 Upgrade Matrix												
<b>QUANTUM C</b>	OMMUNICAT	TION ADAP	TER UPGR	ADE (US\$)									
FROM		ТО											
	140CRP93200	140CRA93101	140CRA93200	140CRA21120	140CRA21210	140CRA21220	140NOM21200	140CRP31200	140CRA31200				
140CRP93100	\$3,890	-	-	-	-	-	-	\$2,050					
140CRA93100	-	\$3,050	\$3,690	-	-	-	-		\$1,850				
140CRA93101	-	-	\$3,890	-	-	-	-	-	-				
140CRA21110	-	-	-	\$1,395	\$2,225	\$2,225	-	-	-				
140CRA21120	-	-	-	-	\$2,225	\$2,225	-	-	-				
140CRA21210	-	-	-	-	-	\$2,225	-	-	-				
140CRA21220	-	-	-	-	-	-	-	-	-				
140NOM21100	-	-	-	-	-	-	\$3,850	-	-				
140NOA61100	-	-	-	-	-	-	-	-	-				
140NOA61110	-	-	-	-	-	-	-	-	-				

	QUANTUM M580 UPGRADE (US\$)											
FROM	BMEP581020	BMEP582020	BMEP582040	BMEP583020	BMEP583040	BMEP584020	BMEP584040	BMEP585040	BMEP586040	BMEH582040	BMEH584040	BMEH586040
140CPU11302	\$4,085	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU11303	\$4,085	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU21304	\$4,085	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU42401	\$4,085	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU42402	\$4,085	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU43412		\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU43412A		\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU53414	-	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU53414A	-	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU53414B	-	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU31110	\$4,085	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$15,600	\$19,000	\$22,750	\$8,930	\$15,600	\$22,750
140CPU43412U	\$4,085	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$14,900	\$18,500	\$21,750	\$8,930	\$15,600	\$21,750
140CPU53414U	-	\$6,500	\$6,875	\$10,225	\$10,750	\$14,900	\$14,900	\$18,500	\$21,750	\$8,930	\$15,600	\$21,750
140CPU65150	-	\$6,250	\$6,750	\$9,750	\$9,900	\$13,900	\$14,250	\$17,900	\$20,750	\$8,500	\$15,000	\$21,750
140CPU65160	-	\$6,250	\$6,750	\$9,750	\$9,900	\$13,900	\$14,250	\$17,900	\$20,750	\$8,500	\$15,000	\$21,750
140CPU65260	-	\$6,250	-	\$9,750	\$9,900	\$13,900	\$14,250	\$17,900	\$20,750	\$8,500	\$15,000	\$21,750
140CPU65860	-	\$6,250	-	\$9,750	\$9,900	\$13,900	-	\$17,900	\$20,750	\$8,500	\$15,000	\$21,750
140CPU67060	-	\$6,250	-	\$9,750	\$9,900	\$13,900	-	-	\$20,750	\$8,500	\$14,750	\$21,600
140CPU67160	-	\$6,250	-	\$9,750	\$9,900	\$13,900	-	-	\$20,750	-	\$14,750	\$21,600
140CPU67260	-	\$6,250	-	\$9,750	\$9,900	\$13,900	-	-	\$20,750	-	\$14,750	\$21,600
140CPU67261	-	\$6,250	-	\$9,750	\$9,900	\$13,900	-	-	\$20,750	-	\$14,750	\$21,600
140CPU67861	-	\$6,250	-	\$9,750	\$9,900	\$13,900	-	-	\$20,750	-	-	\$21,600

## **Current Limitations**

- 1 If the customer is using 984LL and will not convert manually over to IEC programming then they need to purchase a Level 4 or higher M580.
- 2 If the customer has remote IO and it is Quantum remote IO then the CPU needs to be a Level 4 or higher CPU.
- The customer needs to make sure that if they have X80 remote IO that they chose an M580 that ends with a 40 designation, like BMEP584040

Purchase Orders should be made out for the Exchange Invoice Amount of the new part being shipped.

A partial credit will be issued as long as the part that is being returned, is returned within 45 days of the receipt of the new part.

	PREMIUM M580 UPGRADE (US\$)									
FROM	BMEP581020	BMEP582020	BMEP582040	BMEP583020	BMEP583040	BMEP584020				
TSX5710	\$4,085									
TSX5720	\$4,085	_		_	_	_				
TSX5730	\$4,085	_		_	_	_				
TSX57102	ψ 1,000 -	\$6,500		_	_	_				
TSX57103	_	\$6,500		_	_	_				
TSX57153	_	\$6,500	-	_	_	_				
TSX57202	_	\$6,500	_	_	_	-				
TSX57203	-	-	-	\$10,225	-	-				
TSX57253	-	-	-	\$10,225	-	-				
TSX57302	-	-	-	\$10,225	-	-		ĺ		
TSX57303	-	-	-	\$10,225	-	-				
TSX57352	-	-	-	\$9,750	-	-				
TSX57353A	-	-	-	\$9,750	-	-				
TSX57353LA	-	-	-	\$9,750	-	-				
TSX57402	-	-	-	-	-	\$13,900				
TSX57403	-	-	-	-	-	\$13,900				
TSX57452	-	-	-	-	-	\$13,900				
TSX572823	-	-	-	\$9,750	-	-	_			
TSX572623	-	-	-	\$9,750	-	-				
TSX573623A	-	-	-	\$9,750	-	-				
TSX574823A	-	-	-	-	-	\$13,900				

	QUANTUM ETHERNET UPGRADE (US\$)										
FROM	TO										
TROM	140NOE77101	140NOE77111	140NOC77101	BMENOC0301	BMENOC0311						
140NOE21100	\$3,550	\$4,900	\$3,100	\$1,900	\$2,175						
140NOE21110	\$3,500	\$4,800	\$3,100	\$1,900	\$2,175						
140NOE25100	\$3,400	\$4,800	\$3,000	\$1,900	\$2,175						
140NOE25110	\$3,400	\$4,800	\$3,000	\$1,900	\$2,175						
140NOE77100	\$3,400	\$4,750	\$3,000	\$1,900	\$2,175						
140NOE77101	-	\$4,750	\$3,000	\$1,900	\$2,175						
140NOE77110	\$3,400	\$4,750	\$3,000	\$1,900	\$2,175						
140NOE77111	\$3,400	-	\$3,000	\$1,900	\$2,175						
140NOC77100	-	-	-	\$1,900	\$2,175						
140NOC77101	-	-	-	\$1,900	\$2,175						
140NOC78000	-	-	-	\$1,900	\$2,175						
140NOC78100	-	-	-	\$1,900	\$2,175						

Purchase Orders should be made out for the Exchange Invoice Amount of the new part being shipped.

A partial credit will be issued as long as the part that is being returned, is returned within 45 days of the receipt of the new part.

MOMENTUM CONTROLLER UPGRADE (US\$)										
FROM	ТО									
	171CBU78090	171CBU78090 171CBU98090 171C		1CBU98091						
171CCC76010	\$895	\$1,195	\$1,375							
171CCC76010C	\$895	\$1,195	\$1,375							
171CCC78010	\$895	\$1,195	\$1,375							
171CCS70000	\$895	\$1,195	\$1,375							
171CCS76000	\$895	\$1,195	\$1,375							
171CCS76000C	\$895	\$1,195	\$1,375							
171CCS78000	\$895	\$1,195	\$1,375							
171CCC96020		\$1,195	\$1,375							
171CCC96020C		\$1,195	\$1,375							
171CCC96030		\$1,195	\$1,375							
171CCC96030C		\$1,195	\$1,375							
171CCC98020		\$1,195	\$1,375							
171CCC98030		\$1,195	\$1,375							
110CPU311xx	\$850	\$1,275	\$1,395							
110CPU411xx	\$850	\$1,275	\$1,395			·				
110CPU512xx	\$850	\$1,275	\$1,395			•				
110CPU612xx	\$850	\$1,275	\$1,395							

	COMPACT to M340 CONTROLLER UPGRADE (US\$)											
FROM	ТО											
FROW	BMXP341000	BMXP342000	BMXP3420102	BMXP342020	BMXP3420302							
PC-A984-120	\$825	\$1,195	\$1,650	\$2,095	\$2,495							
PC-A984-130	\$825	\$1,195	\$1,650	\$2,095	\$2,495							
PC-A984-131	\$825	\$1,195	\$1,650	\$2,095	\$2,495							
PC-A984-141	\$825	\$1,195	\$1,650	\$2,095	\$2,495							
PC-A984-145	\$795	\$1,195	\$1,650	\$2,050	\$2,495							
PC-E984-241	\$795	\$1,195	\$1,650	\$2,050	\$2,495							
PC-E984-245	\$795	\$1,195	\$1,650	\$2,050	\$2,495							
PC-E984-251	\$795	\$1,195	\$1,650	\$2,050	\$2,495							
PC-E984-258	-	-	-	\$2,050	\$2,450							
PC-E984-265	-	-	-	\$2,050	\$2,450							
PC-E984-275	-	-	-	\$2,050	\$2,450							
PC-E984-285	-	-	-	\$2,050	\$2,450							

Purchase Orders should be made out for the Exchange Invoice Amount of the new part being shipped.

A partial credit will be issued as long as the part that is being returned, is returned within 45 days of the receipt of the new part.

TO PLACE AN UPGRADE ORDER, PLEASE CONTACT AUTOMATION SERVICES AT 800-468-5342 (OPTION # 2)